

## IN THE CLAIMS

Please amend claims 1-6 and 8 by rewriting the same as follows:

1. (Currently Amended) A ring comprising:
  - a first band portion having an inner surface and an outer surface;
  - a second band portion having ~~a solid~~ an inner surface and an outer surface; and
  - a plurality of unobstructed openings cast in said first band portion extending from the inner surface to the outer surface,whereby said second band is clearly seen through the unobstructed openings ~~are clearly defined by the solid inner surface of the second band portion.~~
2. (Currently Amended) The ring of claim 1 whereby said unobstructed openings form indica or geometric designs.
3. (Currently Amended) The ring of claim 1 whereby the ~~first~~ second band portion has an outer surface which is substantially the same diameter as the inner surface of the ~~second~~ first band portion.
4. (Currently Amended) The ring of claim 3 whereby the ~~first~~ second band portion fits inside the ~~second~~ first band portion to form a single ring.
5. (Currently Amended) The ring of claim 4 whereby the ~~inner~~ outer surface of the second band portion is ~~flat and~~ forms the back surface of the unobstructed openings of ~~indica or designs~~ in the first band portion.
6. (Currently Amended) The ring of claim 1 whereby the first band portion and the second band portion are of different precious metals and are cast separately and fitted together.
7. (Withdrawn) The ring of claim 12
  - the first and second portions are of the same metal and are cast together as a unitary piece.

8. (Currently Amended) The ring of claim 6 wherein the first and second band portions are cast from wax by the lost wax process.

9. (Withdrawn) The ring of claims 7  
wherein the ring is case by the lost wax process.

10. (Withdrawn) The process of casting a ring making two wax molds comprising making an inner ring portion and an outer ring portion and the inner ring being cast with openings there through so that the outer ring portion shows through the holes in the inner ring portion.

11. (Withdrawn) The process of claim 10 wherein the rings are cast together as a single ring.

12. (Withdrawn) The process of claim 10 wherein the inner ring portion are cast separately.

Please add new claims 13-18 as follows:

13. (New) The ring of claim 1 whereby the first band portion has an outer surface which is substantially the same diameter as the inner surface of the second band portion.

14. (New) The ring of claim 13 whereby the first band portion fits inside the second band portion to form a single ring.

15. (New) The ring of claim 14 whereby the inner surface of the second band portion forms the back surface of the unobstructed openings of the first band portion.

16. (New) The ring of claim 15 wherein the first and second band portions are cast from wax by the lost wax process.

17. (New)                    The ring of claim 5 whereby said unobstructed openings form  
indica or geometric designs.

18. (New)                    The ring of claim 16 whereby said unobstructed openings form  
indica or geometric designs.